## TYPICAL PUMP PIPING

- 1. TYPICAL PUMP PIPING AS SHOWN ON SHEETS 2, 3 AND 4 SHALL BE USED AS COMPANY STANDARD. THESE STANDARDS SHALL BE USED ON ALL JOBS WHERE THE CLIENT DOES NOT HAVE AN EXPLICIT PUMP PIPING STANDARD THAT CONFLICTS WITH THIS STANDARD.
- 2. SHEET 2 SHALL BE USED IN ALL CASES EXCEPT THOSE STATED IN PARAGRAPH NO. 3.
- 3. SHEET 3 SHALL BE USED:
  - A. WHEN THE NATURE OF THE MATERIAL BEING PUMPED IS SUCH THAT IT WILL BECOME VISCOUS OR SOLIDIFY WHEN IT LIES IN A DEAD LEG OF PIPE.
  - B. ON WATER LINES SUBJECT TO FREEZE-UP WHERE ELIMINATION OF THE DEAD LEG IS DESIRED IN ORDER TO AVOID STEAM TRACING.
- 4. IN THE CONFIGURATIONS SHOWN THE FOLLOWING HAVE BEEN CONSIDERED:
  - A. FLEXIBILITY OF PIPING
  - B. SIMPLIFICATION OF PIPE SUPPORTS
  - C. EASE OF PUMP DISMANTLING
  - D. TEMPORARY STRAINER REMOVAL
  - E. ACCESSIBILITY AND EASE OF OPERATION.
- 5. PRESSURE CONNECTION ON DISCHARGE LINE SHALL BE LOCATED BETWEEN CHECK VALVE AND GATE VALVE, AS CLOSE TO CHECK VALVE AS POSSIBLE TO ALLOW DRAINAGE ABOVE THE CHECK. ALTERNATE LOCATION BETWEEN PUMP NOZZLE AND CHECK VALVE.
- 6. VENTS AND DRAINS WHERE REQUIRED SHALL BE ADDED IN ACCORDANCE WITH JOB STANDARDS.

## NOTE:

THIS SHEET TO BE USED IN CONJUNCTION WITH SHEETS 2, 3 AND 4.

INTERNATIONAL STD. BI-CDS-2M			TYPICAL	
STD. BA-CD-9M			PUMP PIPING	
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